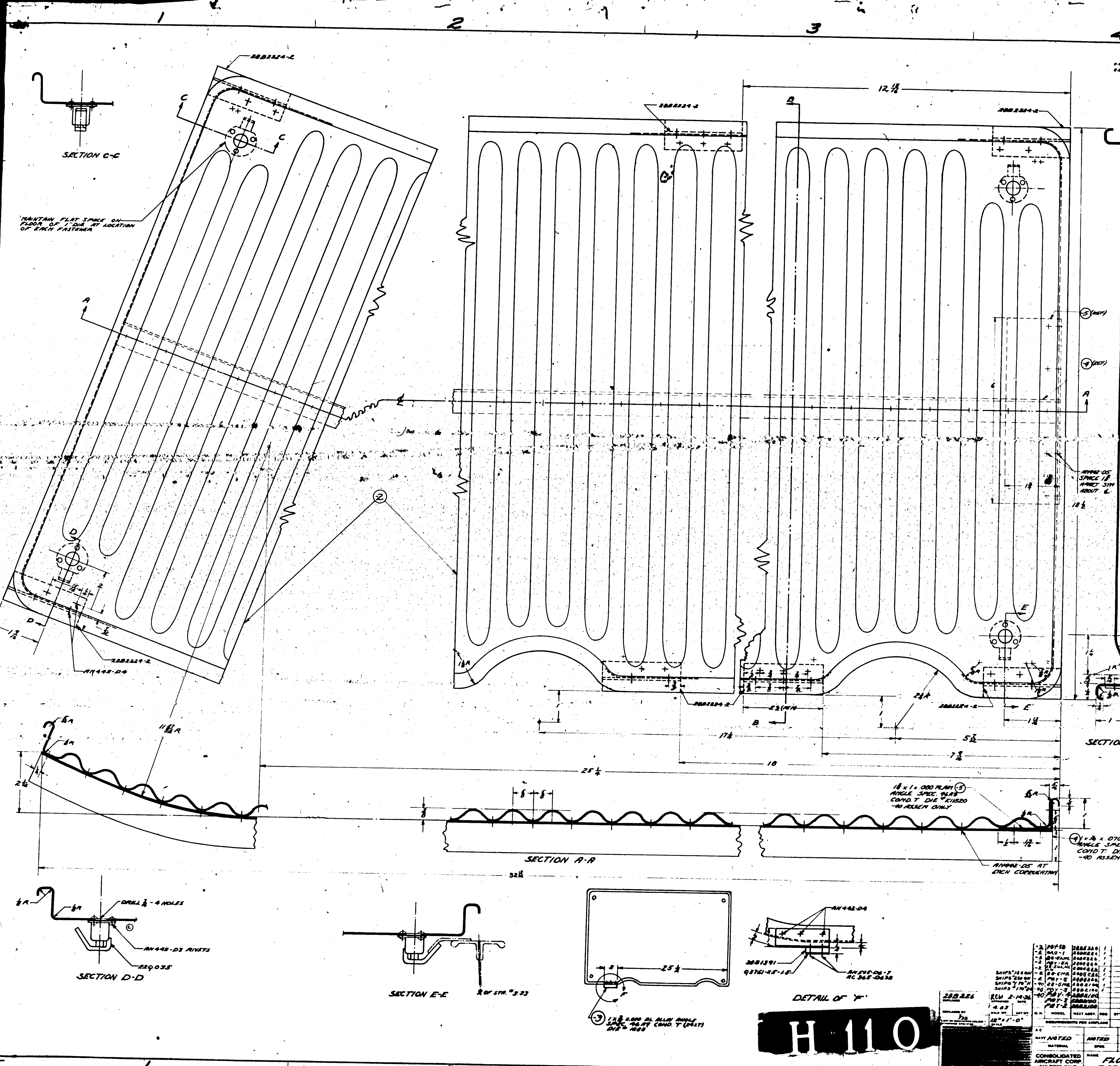


NOTE:

(L) ANCHOR NUTS & STANLEY FASTENERS ARE TO BE FINISHED AS PER SPEC. ZF-26-006 #102.26.

SPEC. ZF-26-006 #102.26

ANCHOR NUTS (STEEL) & STANLEY FASTENERS. APPLY 1 BRUSH COAT OF ZINC CHROMATE PRIMER TO THE CONTACTING SURFACES OF THE NUT OR FASTENER. APPLY 2 COATS OF PRIMER TO THE SUPPORTING SURFACE. ASSEMBLE WITH ZINC CHROMATE PASTE IN THE JOINT SUCH THAT EXCESS MATERIAL IS SQUEEZED OUT AT ALL BOUNDARIES. REMOVE THE EXCESS MATERIAL IN SUCH A MANNER AS TO FORM A FILLET.

FINISH CODE

MATERIAL:-
.040 AL. ALLOY SHT. SPEC. 47A10 COND. A (24SO)
H. T. SR53 (COND. 'T')
-2

FINISH:-
Z-P BEFORE ATTACHING FASTENERS 22Q035
2 ALUMINUM COMPLETE ASSEMBLY.
2 BAV COMPLETE ASSEMBLY

H 110

NAVY NOTED — MATERIAL
NOTED — SPEC.
NOTED — HEAT TREAT
NOTED — FINISH

CONSOLIDATED AIRCRAFT CORP.
SAN DIEGO, CALIF.

NAME: FLOOR - HULL RADIO OPERATOR'S

J 28B2226

SCALE 12" = 1'-0"